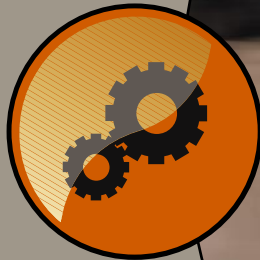


# machinery packaging & material handling



## Liberty Technologies engineers custom material handling solutions, with the service to back them up.

Some systems integrators take a cookie cutter approach to packaging and material handling systems.

**Liberty Technologies**, a Millwood company, knows that no two facilities are alike.

With our network of equipment suppliers, in-depth industry knowledge and more than 20 years of creating unique turnkey solutions, Liberty Technologies can custom-design, install, upgrade, refurbish and service automated and semi-automated packaging and material handling equipment, including:

- Load unitization
- Robotic pick and place
- Palletization
- Conveyors for cases, bags, beverages and specialty products

Liberty Technologies also knows that the job isn't over just because the installation is complete. Our Unit Load Specialists can train your personnel to operate and maintain the system. We also offer preventative maintenance and service contracts backed up by an experienced customer support staff available to serve your needs on a 24/7 basis.

As an integrator/manufacturer with an international footprint, Liberty Technologies is the **One Stop Connection™** for your packaging and material handling needs.

Whether your packaging requirements call for packaging systems, new or recycled pallets or packaging consumables, let Liberty Technologies machinery specialists design the complete package for you today.

Contact us at **1-877-891-9663**  
[www.millwoodinc.com](http://www.millwoodinc.com)  
[www.libertytechnologies.com](http://www.libertytechnologies.com)

Providing Product  
Unitization & Logistics Solutions™



**MILLWOOD**  
INCORPORATED  
AND AFFILIATED COMPANIES

Liberty  
Technologies  
A MILLWOOD INC. COMPANY

MILLTREE  
Lumber Holdings, Inc.

MILLWOOD  
LOGISTICS SERVICES

MILLTREE  
OUTDOORS, LLC



**Liberty Technologies combines industry knowledge, creative engineering experience, quality products and dynamic service in the following areas:**

- Material handling systems
- Corrugated/paper products
- Unitized equipment/system
- Film and bags
- Case packaging/identification equipment
- System Integration solutions
  - Specialists in turnkey applications, merging a variety of sophisticated packaging and material handling systems into a fully automated production line.
  - Complete installation, start-up and training, aftermarket service and replacement parts capability available on all projects.
  - Contract servicing for scheduled preventative maintenance programs.
  - Integrated supply and purchasing programs.

**Benefits of Liberty Technologies' Machinery and Services Include:**

- The ability to provide engineered turnkey packaging systems, as well as installations, service, training, replacement parts and alternative products.
- The unique synergy of two strong companies collectively addressing customers' packaging requirements, applications and cost models.
- A mutual commitment to growth through quality products and services using cost management.
- Years of experience serving multiple location and national accounts with a variety of products.
- Cost reduction through application analysis, redesign and identification of cost drivers.
- Centralized logistics to simplify day-to-day business activities.

*Millwood Incorporated is a worldwide industry leader and innovator of unit load and packaging systems, materials and services as well as a leading supplier of new, used and reconditioned pallets. Both small-to-midsize businesses and Fortune 500 companies have relied on Millwood's pallet management expertise, material handling solutions and logistics services to provide strategic sourcing initiatives for over 40 years.*

Providing Product  
Unitization & Logistics Solutions™

**Liberty Technologies' Machinery and Services Include:**

**Packaging Systems**

- **Shrink Systems**
  - Single turntable
  - Dual turntable
  - Dual column
  - Conveyorized systems
- **Palletizers**
- **Conveyors**
  - CDLR (chain driven line roller)
  - 2/3 strand chain conveyor
  - 90° turntable transfers
  - 90° chain/roller transfers
  - Load lift devices
- **Strapping Systems**
  - Power Master - 13,000 lb. compression
  - Vario Master - 20,000 lb. compression
  - Semi-automatic systems
- **Stretch Wrap Systems**
  - Semi-automatic
  - Automatic
  - Turntables
  - Overhead
  - Horizontal Wrappers

**Consumables**

- Stretch film - machine grade
- Handwrap
- Netting
- Easiwrap
- Shrink bags
- Stretch bags
- Corner protectors
- Strapping

**Retrofit Component Replacements**

- Film feed delivery systems
- Grippers
- Programmable Logic Controllers
- System upgrades/enhancers

**Machine Service**

- New installations
- Service/repair existing systems
- Warranty
- Preventative maintenance contracts

**Parts Sales**

- New installations (spare parts kits)
- Existing Liberty Technologies' systems
- Strapping systems
- Warranty replacements



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